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finish cut is given to improve the surface finish of a rough milled workpiece? A. Decrease cutting speed, feed rate and depth of cut.

B. Increase feed rate, depth of cut and reduce cutting speed. C. Increase feed rate, depth of cut and cutting speed.

FITTER TRADE : CHOOSE THE CORRECT ANSWER

(MULTIPLE CHOICE ...

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01 ABOUT THE INSTITUTE & SAFETY 1. Berhampur I.T.I. was

established in a. 1947 b. 1957 c. 1967 d. 1977 2 . Which one of the

following is not prohibited inside the I. T.I. campus a. Using mobile b.

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Intelligent -Have a sound mind. 3. Talented -Have a talent to learn

quickly. 4. Target -Wanted to achieve goal. 5. Efficient -Efficient in

doing work. 6. Regularity -Regularity. The FITTER TRADE is well

versed in such engineer workshop practices as metal cutting, filing, drilling, threading, brazing and soldering.

FITTER TRADE : CHOOSE THE CORRECT ANSWER

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Questions and Answers Quiz. 21. While grinding and lapping

cemented carbide tipped tool with diamond wheels a good flow of coolant should be directed to cover the grinding zone, the coolant

suitable is? Soluable oil;

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